

## REBUILT KL 6000 Compensating Stacker



### **Ultimate Stack Quality and Format Flexibility**

With the LiftPack technology, the KL 6000 compensating stacker renders excellent bundle quality for offset and gravure products. It is applicable for a broad range of product formats and is particularly gentle with high quality prints also at high production speeds. The KL 6000 is suitable for bundle heights up to 300 mm. Numerous options allow for individual customer requirements.

### **LiftPack Technology for Highest Bundle Quality**

The Gämmerler LiftPack technology allows a particularly gentle bundle creation by means of servo pre-collection grids. Each layer is completed on continuously lowering collecting grids on which the products only drop once from very low height. The layer is gently moved downwards where the lift-plate is picking it up for transfer to the rotating chamber. This precise stacking principle produces solid bundles optimally preserving their quality. The moving sequences of the compensating stacker are synchronized by means of an "intelligent control" which further ensures the product quality even for difficult productions.

### **Pivoted Delivery Belt**

The integrated pivoted delivery belt is moving upwards only for bundle ejection and shortens the stroke needed to eject the bundle. Therefore the cycle time is reduced and copy alignment is preserved as the stack is transferred to the air table.

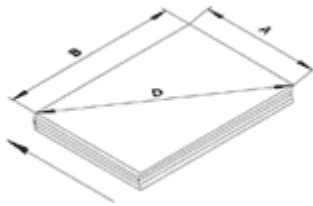
## GammerlerTech Rebuilding Process

- Each machine is stripped to the frame and painstakingly examined for wear.
- Worn parts are replaced.
- Electrical components are checked.
- New belts and bearings are installed.
- A new paint finish is applied, bringing the equipment to "like-new" condition.

## GammerlerTech Parts Warranty

- Each rebuilt GammTech machine comes complete with a one-year parts warranty.

Technical Data		KL 6000	
Cycle time <sup>1)</sup>		≥ 1,5 sec.	
Cycle time with servo pusher <sup>1)</sup>		≥ 1,2 sec.	
Pagination		4 – 128	
Formats	A <sup>2)</sup>	105 – 330 mm (4.1" – 13")	
	B	140 – 500 mm (5.5" – 19.7")	
	D	max.	560 mm (22")
Layer height		max.	200 mm (8")
Bundle height		max.	300 mm (11.8")



<sup>1)</sup> depending on copy

<sup>2)</sup> differing sizes for front pusher